





Tåkestrøk	20-30µm DFT, fortynnet 10-15%
Fult strøk	2 timer etter berøringstørr, DFT (tørrfilm) ikke mer enn 70-80µm pr strøk

## OTHER INFORMATION

Teoretisk dekkevne	- For 80µm DFT: 8,3 m <sup>2</sup> /L - For 100µm DFT: 6,6 m <sup>2</sup> /L - For 150µm DFT: 4,4 m <sup>2</sup> /L
Teoretisk forbruk	- For 80µm DFT: 0,12 L/m <sup>2</sup> - For 100µm DFT: 0,15 L/m <sup>2</sup> - For 150µm DFT: 0,23 L/m <sup>2</sup>
Praktisk dekkevne og forbruk	Kommer seg an på ruheten i stålet og påføringsmetode

Tørketider	For 80µm DFT ved relativ fuktighet 75%: - 10°C: Støvtørr: 2,5 time Klebefri: 4 timer Tørr: 8 timer - 20°C: Støvtørr: 1 time Klebefri: 2,5 time Tørr: 6 timer - 30°C: Støvtørr: 40 minutter Klebefri: 1,5 time Tørr: 4 timer
Drying time before immersion	Tørketid før nedseking i vann: 3 dager
Overmaling	For 80µm DFT at relative humidity of 75%: - 10°C: Minimum: 24 hours Maximum: 3 months - 20°C: Minimum: 6 hours Maximum: 1 month - 30°C: Minimum: 4 hours Maximum: 1 week  Remark: At longer intervals a good cleaning is necessary to avoid intermediate coat contamination which could disturb the adherence of the next coat.



**RECOMMENDED SYSTEM**

ISO 12944	Tested according to ISO12944 in immersion in salt or brackish water (Im2) or in the ground (Im3) with high classification (Life expectancy > 15 years):  ZINGA 1 x 60-80 µm DFT Zingatarfree 2 x 100 µm DFT
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For more specific and detailed recommendations concerning the application of Zingatarfree, please contact the Zingametall representative. For detailed information about the health and safety hazards and precautions for use, refer to the Zingatarfree safety data sheet.

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The information on this sheet is merely indicative and is given to the best of our knowledge based on practical experience and testing. The conditions or methods of handling, storage, use or disposal of the product cannot be controlled by us and are therefore outside our responsibility. For these and other reasons we retain no liability in case of loss, damage or costs that are caused by or that are linked in any way to the handling, storage, use or disposal of the product. Any claim concerning deficiencies must be made within 15 days upon reception of the goods quoting the relevant batch number. We retain the right to change the formula if properties of the raw material are changed. This data sheet replaces all former specimens.